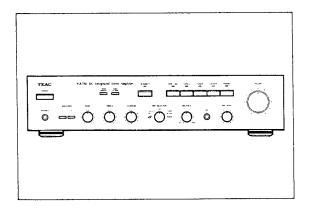
TEAC.



SERVICE MANUAL

A-X550/A-X400

DC Integrated Stereo Amplifier

Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation. "DOLBY" and the double-D symbol □□ are trademarks of Dolby Laboratories Licensing Corporation.

CAUTION

⚠ Parts marked with this sign are safety critical components. They must always be replaced with identical components—refer to the appropriate parts list and ensure exact replacement.

NOTE:

As regards the resistors and capacitors, refer to the circuit diagrams and the PCB ass'y drawings included in this brochure.

1 **SPECIFICATIONS**

A-X550

Output Power *55 watts per channel minimum RMS, both channels driven into 8 ohms from 40 Hz to 20 kHz with no more than

0.05 % total harmonic distortion. 65W + 65W (8 ohms DIN, 1 kHz)

71W + 71W (8 ohms Dynamic Power)

84W + 84W (6 ohms Dynamic Power)

Input Sensitivity/Impedance

PHONO: 2.5 mV/47 kohms CD/VCR, TAPE/DAT, (TAPE2), TUNER: 150 mV/30 kohms MIC: 0.6 mV/47 kohms

Frequency Response

CD/VCR, TAPE/DAT, (TAPE2), TUNER: 5 Hz - 65 kHz -3

dB (Line In to SP Out)

PHONO: 20 Hz - 20 kHz ±0.5 dB (RIAA)

Total Harmonic Distortion 0.05 % Damping Factor 30 (1 W, 50 Hz)

Output Level/Impedance TAPE/DAT, (TAPE2): 135 mV/1 kohm

Signal-to-Noise Ratio (IHF A Network)

PHONO: 80 dB

CD/VCR, TAPE/DAT, (TAPE2),

TUNER: 92 dB

Tone Control Bass: ±10 dB at 100 Hz

Treble: ±10 dB at 10 kHz

Loudness Control -12/-22/-14 dB at 100 Hz/1 kHz/10 kHz

Filter High-Cut Filter: -3 dB at 10 kHz

Power Requirements

115/230 V AC. 50/60 Hz (General Export)

120 V AC, 60 Hz (USA/Canada) 220 V AC, 50 Hz (Europe) 240 V AC, 50 Hz (UK/Australia)

Power Consumption 315 W

Dimensions (WxHxD) $435 \times 100 \times 325 \text{ mm} (17-1/8" \times 3-15/16" \times 100 \times 325 \text{ mm})$

12-13/16")

Weight (net) 7.0 kg (15.44 lbs)

Measured pursuant to Federal Trade Commission's Trade Regulation Rule on Power Output Claim for Amplifier in U.S.A.

Improvements may result in specification or feature changing without notice.

A-X400

Output Power *40 watts per channel minimum RMS, both channels driven into 8 ohms from 40 Hz to 20 kHz with no more than

0.05 % total harmonic distortion. 53W + 53W (8 ohms DIN, 1 kHz)

56W + 56W (8 ohms Dynamic Power)

64W + 64W (6 ohms Dynamic Power)

Input Sensitivity/Impedance

PHONO: 2.5 mV/47 kohms CD/VCR, TAPE/DAT, (TAPE2), TUNER: 150 mV/30 kohms MIC: 0.6 mV/47 kohms

Frequency Response

CD/VCR, TAPE/DAT, (TAPE2), TUNER: 5 Hz - 90 kHz -3

dB (Line In to SP Out)

PHONO: 20 Hz - 20 kHz ±0.5 dB (RIAA)

Total Harmonic Distortion 0.05 % Damping Factor 30 (1 W. 50 Hz)

Output Level/Impedance TAPE/DAT, (TAPE2): 135 mV/1 kohm

Signal-to-Noise Ratio (IHF A Network)

PHONO: 80 dB

CD/VCR, TAPE/DAT, (TAPE2).

TUNER: 90 dB

Tone Control Bass: ±10 dB at 100 Hz

Treble: ±10 dB at 10 kHz

Loudness Control +10/+8 dB at 100 Hz/10 kHz

Power Requirements

115/230 V AC. 50/60 Hz (General Export)

120 V AC, 60 Hz (USA/Canada) 220 V AC, 50 Hz (Europe) 240 V AC, 50 Hz (UK/Australia)

Power Consumption 260 W

Dimensions (WxHxD) 435 x 100 x 325 mm (17-1/8" x 3-15/16" x

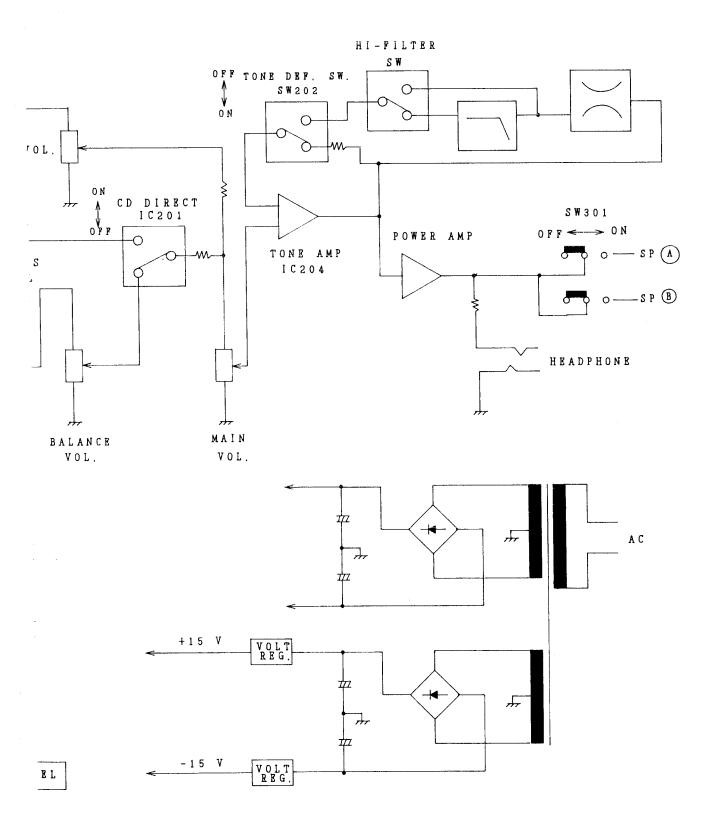
12-13/16")

Weight (net) 6.9 kg (15.19 lbs)

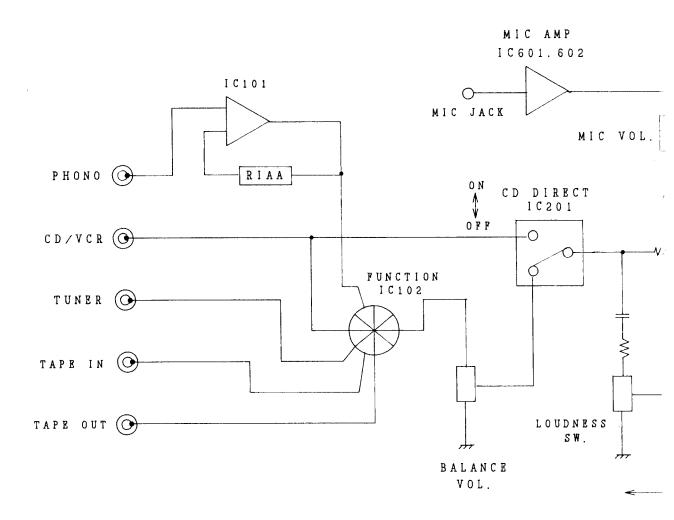
Measured pursuant to Federal Trade Commission's Trade Regulation Rule on Power Output Claim for Amplifier in U.S.A.

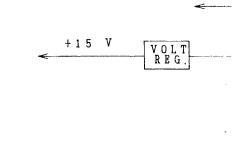
** Improvements may result in specification or feature changing without notice.

CK DIAGRAMS

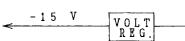


A-X400

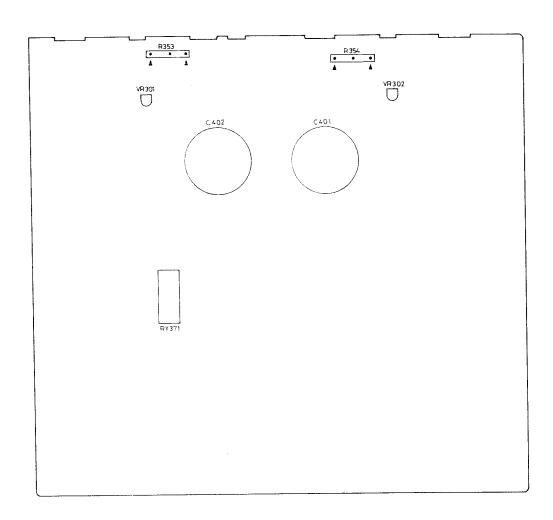




AS SAME AS LEFT CHANNEL



3 ADJUSTMENT AND CHECKS



AMPLIFIER SECTION

Condition

Power Requirements

115/230 V AC, 50/60 Hz (General Export)

120 V AC, 60 Hz (USA/Canada)

220 V AC, 50 Hz (Europe)

240 V AC, 50 Hz (UK/Australia)

Input:

No-signal

Output load: 8 ohms

- Idling current
 - 1. Set the Power switch to ON and wait for 3 minutes for preheating.
 - 2. Connect a DVM (Digital Voltage Meter) across R353 (0.22 ohms x 2 = 0.44 ohms).
 - 3. Adjust VR301 (L CH) so that the DVM reads 7 ± 0.1 mV.
 - 4. Connect the DVM across R354 (0.22 ohms x 2 = 0.44 ohms).
 - 5. Adjust VR302 (R CH) so that the DVM reads 7 \pm 0.1

EXPLODED VIEW [A-X550]

EXPLODED V	IEM [W-X230]	
REF. NO.	PARTS NO.	DESCRIPTION
	*9A02102100 *9A02102200 9A02102300 9A02102300 9A02102400	FRONT BASE TACT BUTTON, 5 TACT BUTTON
1M17 1M19 1M21	*9A02102500 *9A02102500 *9A01522500 *9A02102600 *9A02109000	LED LENS
1M25 2M 1 2M 2	*9A01522600 9A01046000	VR KNOB (35) VR KNOB (16)
2M 4 2M 5 3M I 3M 2 3M 4	*5720175500 *9260082400 *9A01202500 *9A01202600 *9A01203800	FOOT ASSY SIDE CHASSIS CENTER CHSSSIS
3M 5 3M 6 3M 8 3M10 3M14	*9A01203900 *9A01204000 *9A01204100 *9A01202800 *9A01203300	HEAT SINK METAL FITTING R PCB METAL FITTING HEAT SINK
3M16 3M24 3M28 3M30	*9A01204500 *9A01204400 *9A01523900 *9A01519100	TRANSFORMER METAL FITTING CABIMAT
5M 5M 6-Mil 5MI3,MI4 5MI6 5MI9		TAP SCREW TPM+30X08-Y TAP SCREW TPM+30X08-B TAP SCREW TPM+30X08-B
5M26 5M28-M30 6M 1-M 3	*9A00315800 *9A00315800 *9A00315800 *9A00315800 *9A00326900	TAP SCREW TSB+30X06-Y TAP SCREW TSB+30X06-Y TAP SCREW TSB+30X06-Y
6MI3,MI4 6MI6 6M23 6M27 6M29	*9A00629500 *9A00389600 *9A00315900 *9A01207900 *9A00334700	TAP SCREW TSB+30X08-B TAP SCREW TSC+30X08-Y TAP SCREW TSB+40X08-Y
7M I 7M 7 7M 8 7M 9 7MII,MI2	*9A00391300 *9A01205500 *9A00292300 *9A00316000 *9A00292300	NYLON PUSH RIVET [E,UK,GE] LUG [E] SNAKE LUG
7M20	*9A00317300 *9A01276500 *9A01204700 *9A02102700	TAP SCREW TBC+30X12-Y

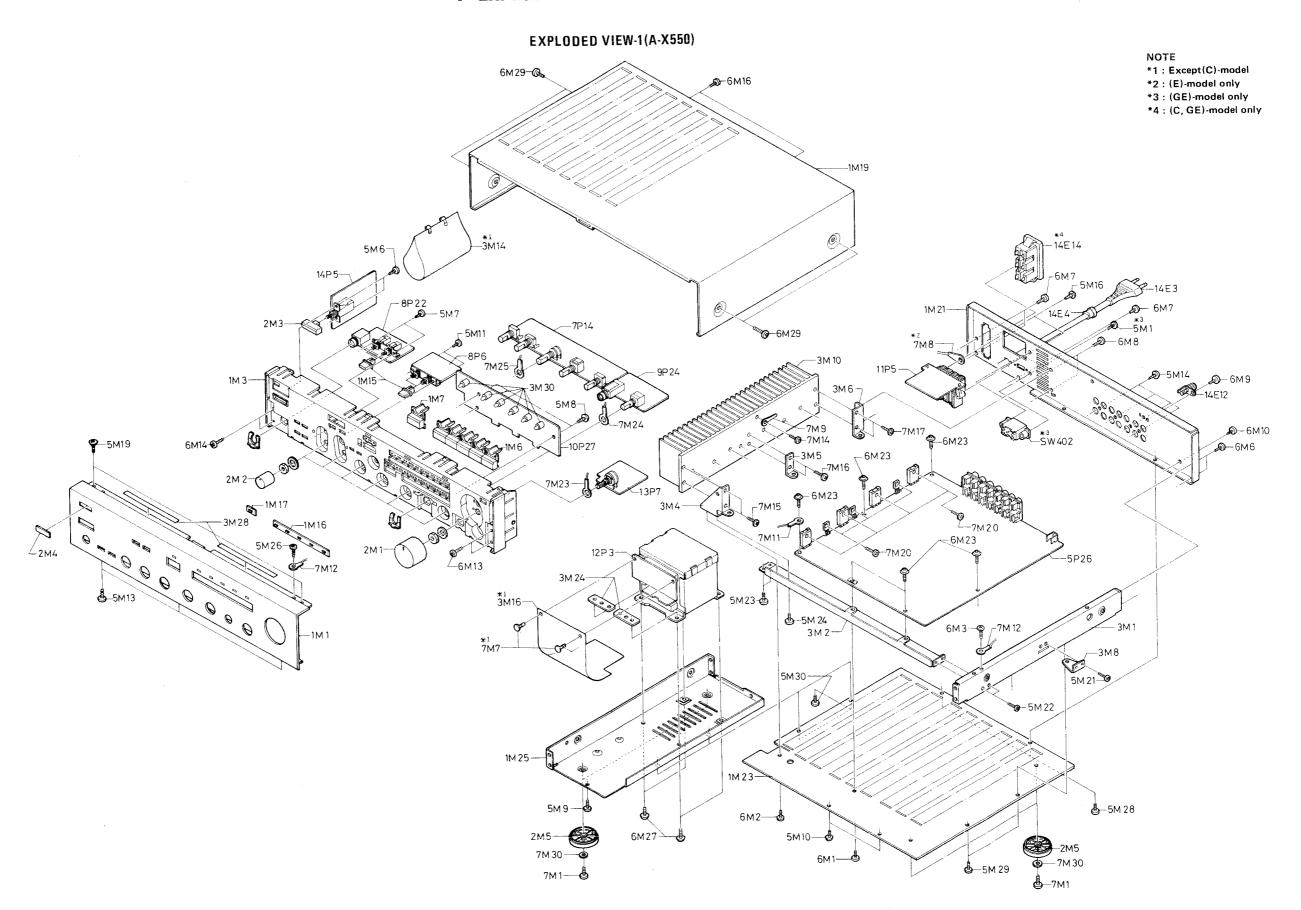
REF. NO.	PARTS NO.	DESCRIPTION
SW402 14E 3	▲*9A01193100 ★*9A02110200	SWITCH [GE] LINE CORD [C] LINE CORD [E] LINE CORD [UK] LINE CORD [GE]
14E 4 14E12 14E14	Δ*9A00325300 Δ*9A02111700 *9A01208800 Δ*9A01625700 Δ*9A02110900	
5P26	*9A02086200 *9A02086210	MAIN PCB ASSY [C,UK,GE]
7P14	*9A02086300 *9A02086310	TONE C. PCB ASSY [C,UK,GE]
8P 6	*9A02086400	
8P22 9P24 10P27 11P 5	*9A02086500 *9A02086600 *9A02086700 *9A02086800 *9A02086810	MIC PCB ASSY FUNCTION SELECTOR PCB ASSY
12P 3	*9A02086900 *9A02086910 *9A02086920 *9A02086930	
13P 7	*9A02087000	MAIN VOLUME PCB ASSY
14P 5		POWER SWITCH PCB ASSY [C] POWER SWITCH PCB ASSY [E] POWER SWITCH PCB ASSY [UK] POWER SWITCH PCB ASSY [GE]

INCLUDED ACCESORIES

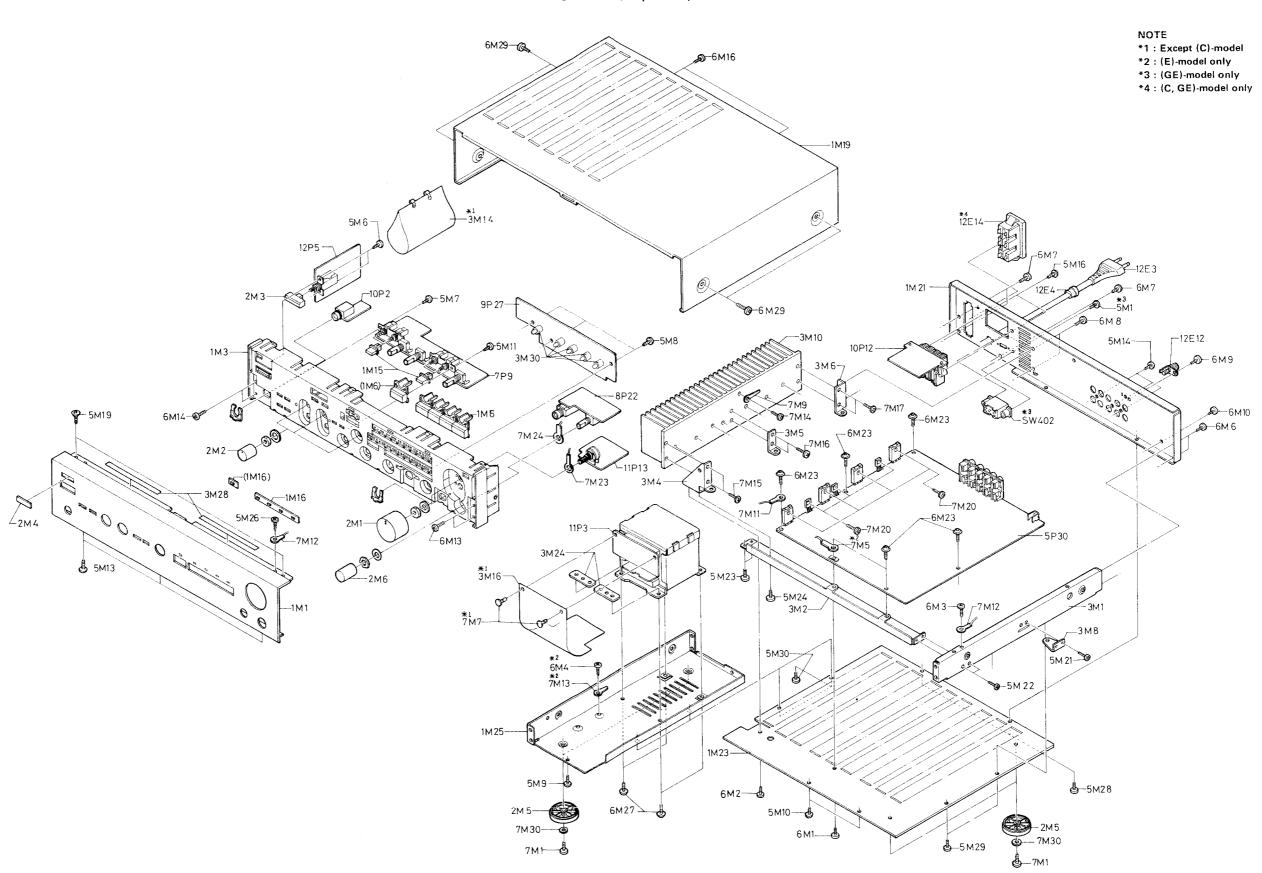
REF. NO.	PARTS NO.	DESCRIPTION
	*9A01841900 *9A02105800	
	*9A02111100	SOLDER PLATED WIRE [GE]
	*9A02111200	
	*9A02111300	SOLDER PLATED WIRE [GE]
	*9A02111400	SOLDER PLATED WIRE [GE]
	*9A02111500	
	*9A02115600	SOLDER P. WIRE [A-X400,GE

[C]:CANADA [E]:EUROPE [UK]:U.K. [GE]:GENERAL EXPORT Parts marked with *require longer delivery time.

4 EXPLODED VIEWS AND PARTS LIST



EXPLODED VIEW-2(A-X400)



EXPLODED VIEW [A-X400]

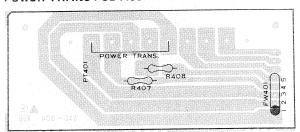
DEE NO	PARTS NO.	DESCRIPTION
	*9A02102200	FRONT PANEL FRONT BASE
	9A02102300	TACT BUTTON, 5
IM15 IM16	9A02102400 *9A02102500	LED LENS, 5
TMTO	3702102300	ELS ELNO,
	*9A01522500	CABINET
1M21	*9802113200 *9802111460	REAR PANEL [C] REAR PANEL [E,UK,GE]
	*9A01201300	BOTTOM BOARD
1M25	*9A01522600	TRANSFORMER CHASSIS
2M	9A01046000	VR KNOB (35)
2M 2	9A01046100	VR KNOB (16)
2M 2 2M 3 2M 4	5800752300 *5720175500	POWER BUTTON B
2M 4 2M 5	*9260082400	FOOT ASSY
2M 6	9A01637700	SIDE CHASSIS
3M 1 3M 2	*9A01202600	CENTER CHSSSIS
3M 4	*9A01203800	HEAT SINK METAL FITTING F
3M 5	*9A01203900	HEAT SINK METAL FITTING C
3M 6	*9A01204000	HEAT SINK METAL FITTING R
3M 8	*9A01204100	PCB METAL FITTING
3M10 3M14	*9A01202700	FUSE COVER [E,UK,GE]
3M16	*9A01204500	INSULATION COVER [E,UK,GE]
	*0.401.204.400	TRANSFORMER METAL FITTING
3M24 3M27	*9A01204400 *9A02114200	SPACER
3M28	*9A01523900	CABIMAT
3M30	*9A01519100	LED SPACER
4M21 4M29	*9A02114300 *9A02114400	
41129	37102114400	1
5M 1	*9A00313700 *9A00315700	
5MI3 MI4	*9A00314000	TAP SCREW TPM+30X08-B
5M16	*9A00314000	TAP SCREW TPM+30X08-B
5M19	*9A01525300	TAP SCREW TPS+30X08-B
5M21-M24	*9A00315800	TAP SCREW TSB+30X06-Y
5M26	*9A00315800	TAP SCREW TSB+30X06-Y
5M28-M30	*9A00315800 *9A00315800	TAP SCREW TSB+30X06-Y TAP SCREW TSB+30X06-Y
6M 6-M10	*9A00326900	TAP SCREW TSB+30X06-B
	*9A00629500 *9A00389600	
6M16 6M23	*9A00389600	TAP SCREW TSC+30X08~Y
6M27	*9A01207900	TAP SCREW TSB+40X08-Y
6M29	*9A00334700	TAP SCREW TSB+40X08-B
7M I	*9A00391300	TAP SCREW TSB+40X10-Y
7M 5	*9A00292300	LUG [E]
7M 7	*9A01205500 *9A00316000	
7M 9 7MII,MI2		
		TAD CODEM TDB+30V00_V
7M14-M17	7 *9A00317300 *9A01276500	
	1 *9A01204700	
7M30	*9A02102700	
/M30	*9AU21U2/UC	PENIN WASHER, I

REF. NO.	PARTS NO.	DESCRIPTION
SW402 12E 3	**9A02115200	SWITCH [GE] LINE CORD [C] LINE CORD [E] LINE CORD [UK] LINE CORD [GE]
12E 4 12E12 12E14	Δ*9A00325300 Δ*9A02111700 *9A01208800 Δ*9A01625700 Δ*9A02110900	GROUND TERMINAL
5P30 7P 9	*9A02112100 *9A02112110 *9A02112200 *9A02112210	MAIN PCB ASSY [E] TONE C. PCB ASSY [C,UK,GE]
8P22 9P27 10P 2	*9A02112400	MIC PCB ASSY [E] FUN. S. PCB ASSY [C,UK,GE] FUN. SELECTOR PCB ASSY [E]
10P12	*9A02112600 *9A02112610 *9A02112700 *9A02112710 *9A02112720 *9A02112730	SP. TERMINAL PCB ASSY [E] POWER TRANS PCB ASSY [C] POWER TRANS PCB ASSY [E] POWER TRANS PCB ASSY [UK]
11P13	*9A02112910	

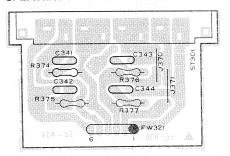
5 P.C. BOARDS AND PARTS LIST

A-X550

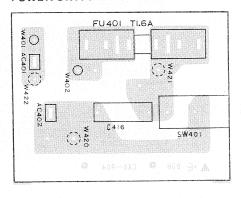
POWER TRANS PCB ASSY



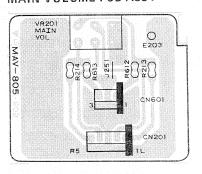
SPEAKER TERMINAL PCB ASSY



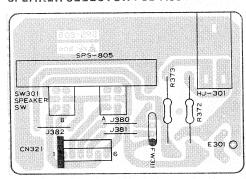
POWER SWITCH PCB ASSY



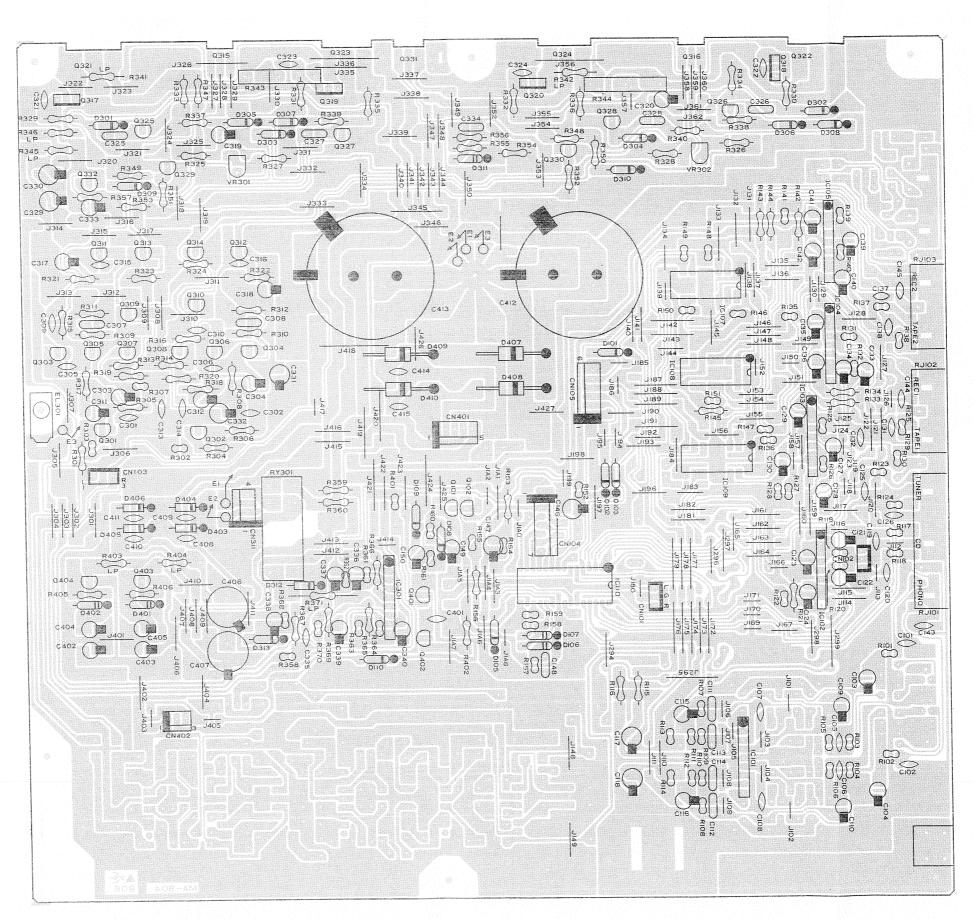
MAIN VOLUME PCB ASSY



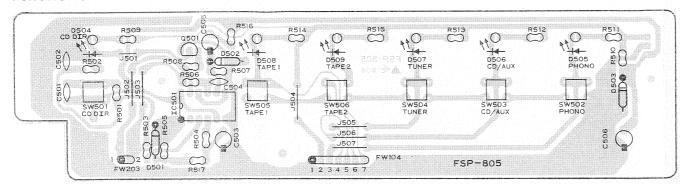
SPEAKER SELECTOR PCB ASSY



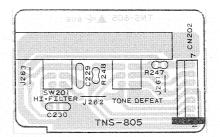
MAIN PCB ASSY



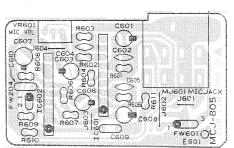
FUNCTION SELECTOR PCB ASSY



TONE DEFEAT PCB ASSY

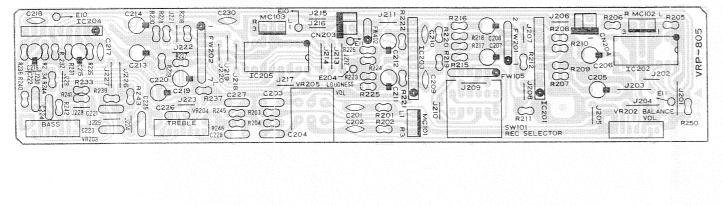


MIC PCB ASSY



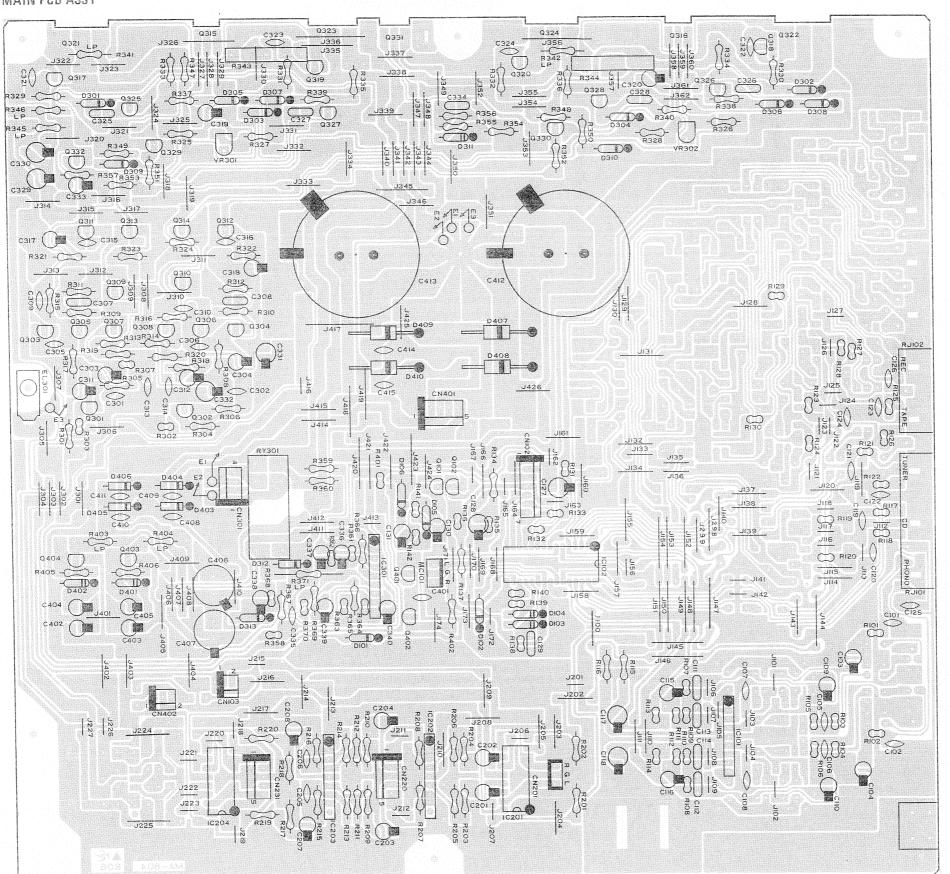
TONE CONTROL PCB ASSY

17

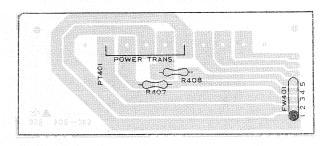


A-X400

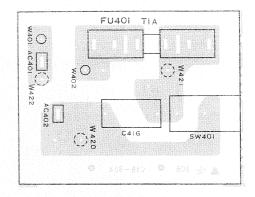
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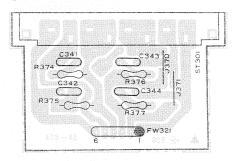
POWER TRANS PCB ASSY



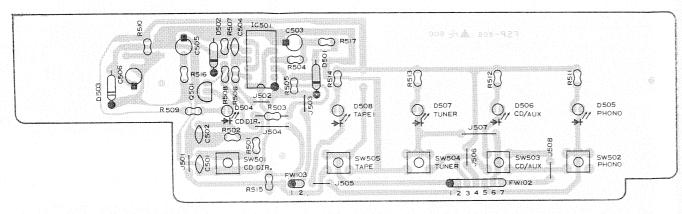
POWER SWITCH PCB ASSY



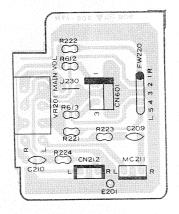
SPEAKER TERMINAL PCB ASSY



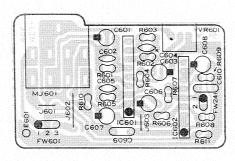
FUNCTION SELECTOR PCB ASSY



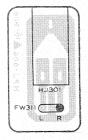
MAIN VOLUME PCB ASSY



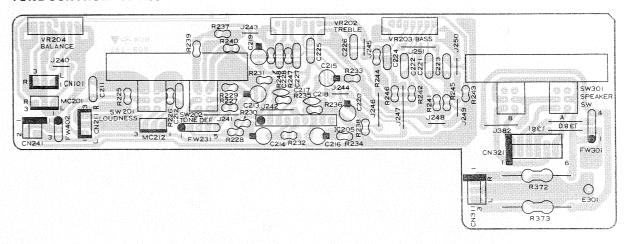
MIC PCB ASSY



HEAD PHONES PCB ASSY



TONE CONTROL PCB ASSY



MAIN PCB ASSY [A-X550]

DESCRIPTION REF. NO. PARTS NO. MAIN PCB ASSY [C,UK,GE] *9A02086200 *9A02086210 MAIN PCB ASSY [E] MAIN PCB *9A02102800 IC NJM4565SB IC101-105 9A01200300 IC TC9214P IC107-109 9A02103000 9A01198700 IC LC7818 ICI 10 IC TA7317P 9A01207500 10301 TRANSISTOR RN-1204 Q101,401 9A01205300 TRANSISTOR RN-2207 Q102 9A02102900 TRANSISTOR 2SC2878-A,B 0301,302 9A00308100 0303-310 9A00657000 TRANSISTOR 2SC2240-GR TRANSISTOR 2SA1145-0,Y 9A01209900 Q311,312 TRANSISTOR 2SC2705-0,Y Q313,314 Q315,316 Q317,318 9A01211000 TRANSISTOR 2SC1846-R 9A01210800 9A01211200 TRANSISTOR 2SC3421-0,Y TRANSISTOR 2SA1358-0,Y 9A01210100 Q319,320 0321,322 0323,324 0325,326 0327,328 9A01211500 TRANSISTOR 2SD2052-S,P TRANSISTOR 2SB1361-S,P 9A01210500 TRANSISTOR 2SC1815-GR 9A00592300 9A01209800 TRANSISTOR 2SA1015-Y, GR TRANSISTOR 2SC2240-GR 9A00657000 Q329,330 TRANSISTOR 2SCI846-R Q331 9A01210800 TRANSISTOR 2SA970-GR Ò332 9A00657100 **0402** 9A01205400 TRANSISTOR RN-2204 9A01210300 TRANSISTOR 2SA965-0,Y 0403 TRANSISTOR 2SC2235-0,Y 9A01210900 0404 DIODE 1N4148 DIODE 1N4148 D101-103 9A01209500 9A01209500 D105 9A00577100 ZENER DIODE ZD50-074 D106,107 9A01209500 DIODE IN4148 D108-110 **DIODE IN4148** D301-310 9A01209500 ZENER DIODE ZD50-062 D311 9A00598100 9A00275400 D10DE 1N4002 D312 9A01209500 **DIODE IN4148** D313 D401,402 ZENER DIODE ZD50-147 9A01647100 DIODE 1N4002 9A00275400 D403-406 DIODE 1N5402-F 9A00275300 D407-410 R. FLAME PROOF FR25ST220J R329-332 9A02103300 R. FLAME PROOF FR50ST221J R341,342 9A01195700 R. CEMENT MPC725R22KX2LF R343,344 9A01199000 9A02103400 R. FLAME PROOF FR50ST100J R345,346 R. METAL OXIDE SA-2WT152J R371 9A01205800 R. FLAME PROOF FR25ST220J R403,404 9A02103600 9A01206800 R. SEMI-VARIABLE VR301,302 RELAY 9A01193200 RY301 RCA JACK 6P 9A01208500 RJIOI RCA JACK 4P RJ102,103 9A01646900 CN101-103 9A01193600 CONNECTOR 9A01651600 CONNECTOR CN104 CONNECTOR CN 1 05 9A01213200 9A01213000 CONNECTOR CN311 CN401 9A01213100 CONNECTOR 9A01212900 CONNECTOR CN402 *9A02103700 SOLDER-PLA. WIRE [C,UK,GE] E 1-SOLDER-PLATED WIRE [E] 1W 18 *9A02109100

MAIN PCB ASSY [A-X400]

REF. NO.	PARTS NO.	DESCRIPTION
	*9A02112110 *9A02113300	MAIN PCB ASSY [C,UK,GE] MAIN PCB ASSY [E] MAIN PCB IC NJM4565SB IC LC7818
1C201,204 1C202,203 1C301 Q101,401 Q102	9A02103800 9A01200300 9A01207500 9A01205300 9A02102900	IC TC9215P IC NJM4565SB IC TA7317P TRANSISTOR RN-1204 TRANSISTOR RN-2207
Q301,302 Q303-310 Q311,312 Q313,314 Q315,316	9A00308100 9A00657000 9A01209900 9A01211000 9A01210800	TRANSISTOR 2SC2878-A,B TRANSISTOR 2SC2240-GR TRANSISTOR 2SA1145-O,Y TRANSISTOR 2SC2705-O,Y TRANSISTOR 2SC1846-R
Q317,318 Q319,320 Q321,322 Q323,324 Q325,326	9A01210900 9A01210300 9A01211600 9A01210600 9A00592300	TRANSISTOR 2SC2235-0,Y TRANSISTOR 2SA965-0,Y TRANSISTOR 2SD2064-S,P TRANSISTOR 2SB1371-S,P TRANSISTOR 2SC1815-GR
Q327,328 Q329,330 Q331 Q332 Q402	9A01209800 9A00657000 9A01210800 9A00657100 9A01643000	TRANSISTOR 2SC1846-R
Q403 Q404 D101,102 D103,104 D105,106	9A01210300 9A01210900 9A01209500 9A00577100 9A01209500	TRANSISTOR 2SC2235-0.Y
D301-310 D311 D312 D313 D401,402	9A00598100 9A00275400 9A01209500	DIODE IN4148
D403-406 D407-410 R329-332 R341,342 R343,344	9A00275300 9A02103300	DIODE IN5402-F R. FLAME PROOF FR25ST220J R. FLAME PROOF FR50ST221J
R345,346 R371 R403,404 VR301,302 RY301		R. METAL OXIDE SA-2WT56IJ R. FLAME PROOF FR25ST220J R. SEMI-VARIABLE
MC101 RJ101 RJ102 CN102 CN103	9A02116700 9A01208500 9A01646900 9A01651600 9A02104200	RCA JACK 6P RCA JACK 4P CONNECTOR
CN201 CN220,231 CN301 CN401 CN402	9A01193600 9A01213100 9A01213000 9A01213100 9A01212900	CONNECTOR CONNECTOR
E 1- 3	*9A02103700	SOLDER-PLATED WIRE

[C]:CANADA [E]:EUROPE [UK]:U.K. [GE]:GENERAL EXPORT Parts marked with *require longer delivery time.

POWER SWITCH PCB ASSY [A-X550]

REF. NO.	PARTS NO.	DESCRIPTION
	*9A02087100	POWER SWITCH PCB ASSY [C]
	*9A02087110	
	*9A02087120	POWER SWITCH PCB ASSY [UK
	*9A02087130	
	*9A02107400	POWER SWITCH PCB
C416	∆ 9A01208300	C. METAL FILM YEIO3
	△ 9A01206900	
W420	9A02107700	CABLE ASSY [C,GE]
W421	9A02107700 9A02107800	CABLE ASSY [C,GE]
W422	9A02107900	CABLE ASSY [C,GE]
	*9A02107500	SOLDER-PLATED WIRE [C]
W401	*9A02109500	SOLDER-PLA. WIRE [E,UK,G
W402		
W402	*9A02109600	SOLDER-PLA. WIRE [E,UK,G
FU401	△ 9A01195900	FUSE [E.UK]
FU401	/t. 9A02108100	FUSE [C,GE]
	9A00279200	FUSE HOLDER [E,UK]
	9A01626600	FUSE HOLDER [C,GE]
	*9A02108000	LABEL, FUSE [C]

POWER SWITCH PCB ASSY [A-X400]

REF. NO.	PARTS NO.	DESCRIPTION
	*9A02112900	POWER SWITCH PCB ASSY [C]
	*9A02112910	POWER SWI. PCB ASSY [E,UK
	*9A02112920	
	*9A02114100	POWER SWITCH PCB
C416	£ 9A01208300	C. METAL FILM YE103
SW401 /	1. 9A01206900	POWER SWITCH
W420	9A02107700 9A02107800	CABLE ASSY [C,GE]
W421	9A02107800	CABLE ASSY [C,GE]
W422	9A02107900	
W401	*9A02107500	SOLDER-PLATED WIRE [C]
W401	*9A02107500 *9A02109500	SOLDER-PLA. WIRE (E,UK,GE
W402	*9A02107600	SOLDER-PLATED WIRE [C]
W402	*9A02109600	SOLDER-PLA. WIRE [E,UK,GE
FU401	± 9A02107900	FUSE [C,GE]
FU401	A 9A01195800	FUSE [E,UK]
	9A01626600	
	9A00279200	FUSE HOLDER [E,UK]
	*9A02117800	LABEL, FUSE [C,GE]

SPEAKER TERMINAL PCB ASSY [A-X550]

[C]:CANADA [E]:EUROPE [UK]:U.K. [GE]:GENERAL EXPORT Parts marked with *require longer delivery time.

SPEAKER TERMINAL PCB ASSY [A-X550]

REF. NO.	PARTS NO.	DESCRIPTION
ST301 FW321 IW 21	*9A02106700	SOCKET 8P (SP.) 6-LEAD, FLAT CABLE SOLDER-PLATED WIRE [E]

SPEAKER TERMINAL PCB ASSY [A-X400]

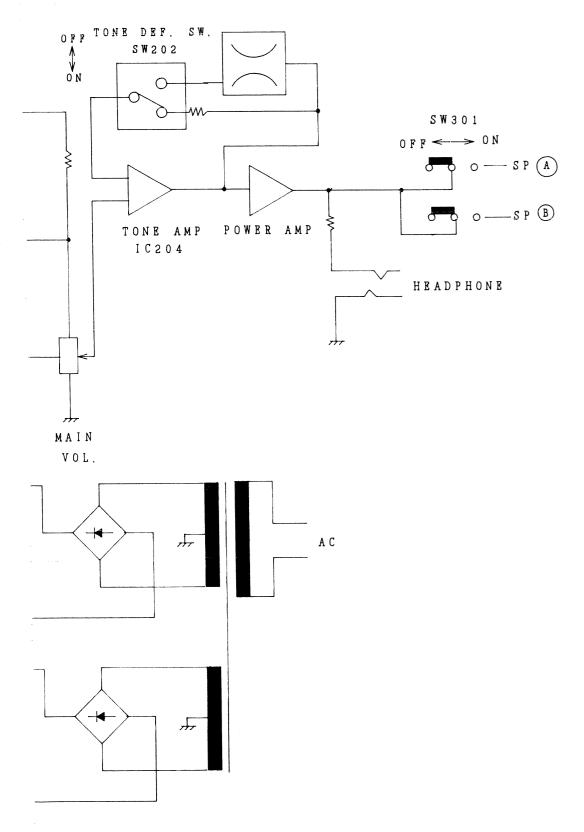
REF. NO.	PARTS NO.	DESCRIPTION
R374-377 ST301	21.102.12.00	SP. TE. PCB ASSY [C,UK,GE SP. TERMINAL PCB ASSY [E] SPEAKER TERMINAL PCB R. FLAME PROOF [E] SOCKET 8P (SP.)
FW321	*9A02106700	6-LEAD, FLAT CABLE

POWER TRANS PCB ASSY [A-X550]

REF. NO.	PARTS NO.	DESCRIPTION
	*9A02086900	POWER TRANS PCB ASSY [C]
	*9A02086910	POWER TRANS PCB ASSY [E]
	*9A02086920	POWER TRANS PCB ASSY [UK
	*9A02086930	POWER TRANS PCB ASSY [GE
	*9A02106800	POWER TRANS PCB
PT401	4. 9A02107000	POWER TRANSFORMER [C]
PT401	♠ 9A02109400	POWER TRANSFORMER [E]
PT401	♠ 9A02110300	POWER TRANSFORMER [UK]
PT401	♠ 9A02111000	POWER TRANSFORMER [GE]
R407,408	3 A 9A02106900	R. FLAME PROOF FR25ST2R2
FW401	*9A02107100	5-LEAD, FLAT CABLE

POWER TRANS PCB ASSY [A-X400]

REF. NO. PARTS NO.	DESCRIPTION
*9A02112700 *9A02112710 *9A02112720 *9A02112730 *9A02113900	POWER TRANS PCB ASSY [GE]
PT401	POWER TRANSFORMER [E] POWER TRANSFORMER [UK] POWER TRANSFORMER [GE]
C499	5-LEAD, FLAT CABLE



A-X550/A-X400

TONE CONTROL PCB ASSY [A-X550]

REF. NO.	PARTS NO.	DESCRIPTION
	*9A02086300	TONE C. PCB ASSY [C,UK,GE
	*9A02086310	TONE CONTROL PCB ASSY [E]
	*9A02108900	TONE CONTROL PCB
10201	9A01200300	TONE C. PCB ASSY [C,UK,GE TONE CONTROL PCB ASSY [E] TONE CONTROL PCB IC NJM4565SB IC TC9215P
10202,205	9A02103800	IC TC9215P
10203,204	9A01200300	IC NJM4565SB
VR202	9A01194700	IC NJM4565SB ROTARY POTENTIOMETER
VR203.204	9A01194600	ROTARY POTENTIOMETER
VR205	9A01194500	ROTARY POTENTIOMETER ROTARY SWITCH
SWIOI	9A02104000	ROTARY SWITCH
MC101	9A02104700	MICRO SOCKET ASSY MICRO SOCKET ASSY
MC102	9A02104800	MICRO SOCKET ASSY
MC103	9A02104900	MICRO SOCKET ASSY
CN203,204	9A02104200	CONNECTOR
FWI05	*9A02104300	6-LEAD, FLAT CABLE
FW201	*9A02104400	5-LEAD, FLAT CABLE 7-LEAD, FLAT CABLE 3-LEAD, FLAT CABLE SOLDER-PLATED WIRE [E]
FW202	*9A02104500	7-LEAD, FLAT CABLE
FW402	*9A02104600	3-LEAD, FLAT CABLE
IW I	*9A00290800	SOLDER-PLATED WIRE [E]
	*9A02104100	SOLDER-PLATED WIRE
		SOLDER-PLATED WIRE
	*9A00292500	UL TYPE TUBE [E]

TONE CONTROL PCB ASSY [A-X400]

REF. NO.	PARTS NO.	DESCRIPTION
	*9A02112200	TONE C. PCB ASSY [C,UK,GE
	*9A02112210	TONE CONTROL PCB ASSY [E]
	*9A02113400	TONE CONTROL PCB
IC205	9A01200300	IC NJM4565SB
VR202,203	9A02117000	ROTARY POTENTIOMETER
VR204	9A02117100	ROTARY POTENTIOMETER
SW201	9A02117200	PUSH SWITCH
SW301	9A02117300	PUSH SWITCH
MC201	9A02104800	MICRO SOCKET ASSY
MC212	9A02116400	MICRO SOCKET ASSY MICRO SOCKET ASSY
CN101,211	9A01193600	CONNECTOR
CN241	9A02104200	CONNECTOR
CN311	9A01212900	CONNECTOR
CN321	9A01213200	CONNECTOR
FW231	*9A02117400	CONNECTOR CONNECTOR CONNECTOR 5-LEAD, FLAT CABLE
FW301	*9A02105500	4-LEAD. FLAT CABLE
FW402	*9A01650100	3-LEAD, FLAT CABLE
	*9A02103700	SOLDER-PLATED WIRE
	*0400202500	UL TYPE TUBE [E]

FUNCTION SELECTOR PCB ASSY [A-X550]

REF. NO.	PARTS NO.	DESCRIPTION
		IC TC4013BP TRANSISTOR 2SC1815-GR
	9A00577100 9A01206600 9A01206700 *9A02106400 *9A02106500	

REF. NO.	PARTS NO.	DESCRIPTION
	*9A02112400	FU. SE. PCB ASSY [C,UK,GE
	*9A02112410	
		FUNCTION SELECTOR PCB
10501		IC TC4013BP
Q50 I	9A00592300	TRANSISTOR 2SC1815-GR
	9A01209500	DIODE IN4148
D503	9A00577100	
	9A01206600	
	9A01206700	
FWI02	*9A02115700	7-LEAD, FLAT CABLE
FW103		2-LEAD, FLAT CABLE
	*9A00292500	UL TYPE TUBE [E]

[C]:CANADA [E]:EUROPE [UK]:U.K. [GE]:GENERAL EXPORT Parts marked with *require longer delivery time.

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SPEAKER SELECTOR PCB ASSY [A-X550]

REF. NO.	PARTS NO.	DESCRIPTION
R372,373 SW301 HJ301 CN321 FW311	*9A02086500 *9A02105200 9A01206100 9A02105300 9A01208400 9A01213200 *9A02105500 *9A02105400	SPEAKER SELECTOR PCB ASS' SPEAKER SELECTOR PCB R. METAL OXIDE SA-2WT391 PUSH SWITCH HEADPHONE JACK CONNECTOR 4-LEAD, FLAT CABLE SOLDER-PLATED WIRE

MIC PCB ASSY [A-X550]

REF. NO.	PARTS NO.	DESCRIPTION
IC601,602 VR601 MJ601	*9A02086600 *9A02105600 9A01200300 9A02105700 9A00304200	MIC PCB ASSY MIC PCB IC NJM4565SB ROTARY POTENTIOMETER MIC JACK
FW204 FW601	*9A02105900 *9A02106000 *9A02105800	2-LEAD, FLAT CABLE 3-LEAD, FLAT CABLE SOLDER-PLATED WIRE

MIC PCB ASSY [A-X400]

REF. NO.	PARTS NO.	DESCRIPTION
1C601,602 VR601	*9A02112310 *9A02113500 9A01200300	MIC PCB ASSY [C,UK,GE] MIC PCB ASSY [E] MIC PCB IC NJM4565SB ROTARY POTENTIOMETER
MJ601 FW241 FW601		2-LEAD, FLAT CABLE 3-LEAD, FLAT CABLE

MAIN VOLUME PCB ASSY [A-X550]

REF. NO.	PARTS NO.	DESCRIPTION
	*9A02087000	MAIN VOLUME PCB ASSY
	*9A02107200	MAIN VOLUME PCB
VR201	9A02107300	ROTARY POTENTIOMETER
CN201	9A01213100	CONNECTOR
CN601	9A01212900	CONNECTOR
	*9A02105800	SOLDER-PLATED WIRE

MAIN VOLUME PCB ASSY [A-X400]

9A02116200	MAIN VOLUME PCB ROTARY POTENTIOMETER
9A01193600 9A01212900 *9A02116300 *9A02105800	CONNECTOR
	9A02112810 9A02114000 9A02116200 9A02116400 9A01193600 9A01212900 9A02116300 9A02105800

TONE DEFEAT PCB ASSY [A-X550]

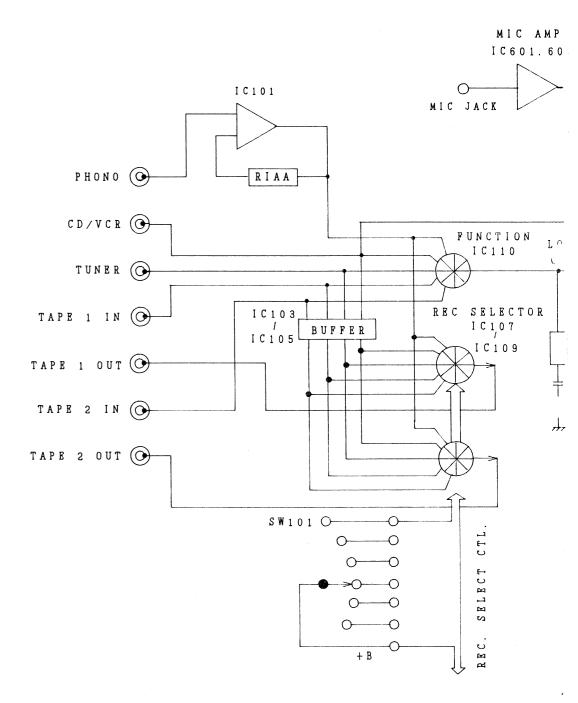
REF. NO.	PARTS NO.	DESCRIPTION
SW201 CN202	*9A02086400 *9A02105000 9A02105100 9A01651600	TONE DEFEAT PCB ASSY TONE DEFEAT PCB PUSH SWITCH CONNECTOR

HEAD PHONES PCB ASSY [A-X400]

REF. NO.	PARTS NO.	DESCRIPTION
HJ30! FW3!!	*9A02112500 *9A02113700 9A01208400 *9A02115900	HEAD PHONE PCB HEAD PHONE JACK

[C]:CANADA [E]:EUROPE [UK]:U.K. [GE]:GENERAL EXPORT Parts marked with *require longer delivery time.

A-X550

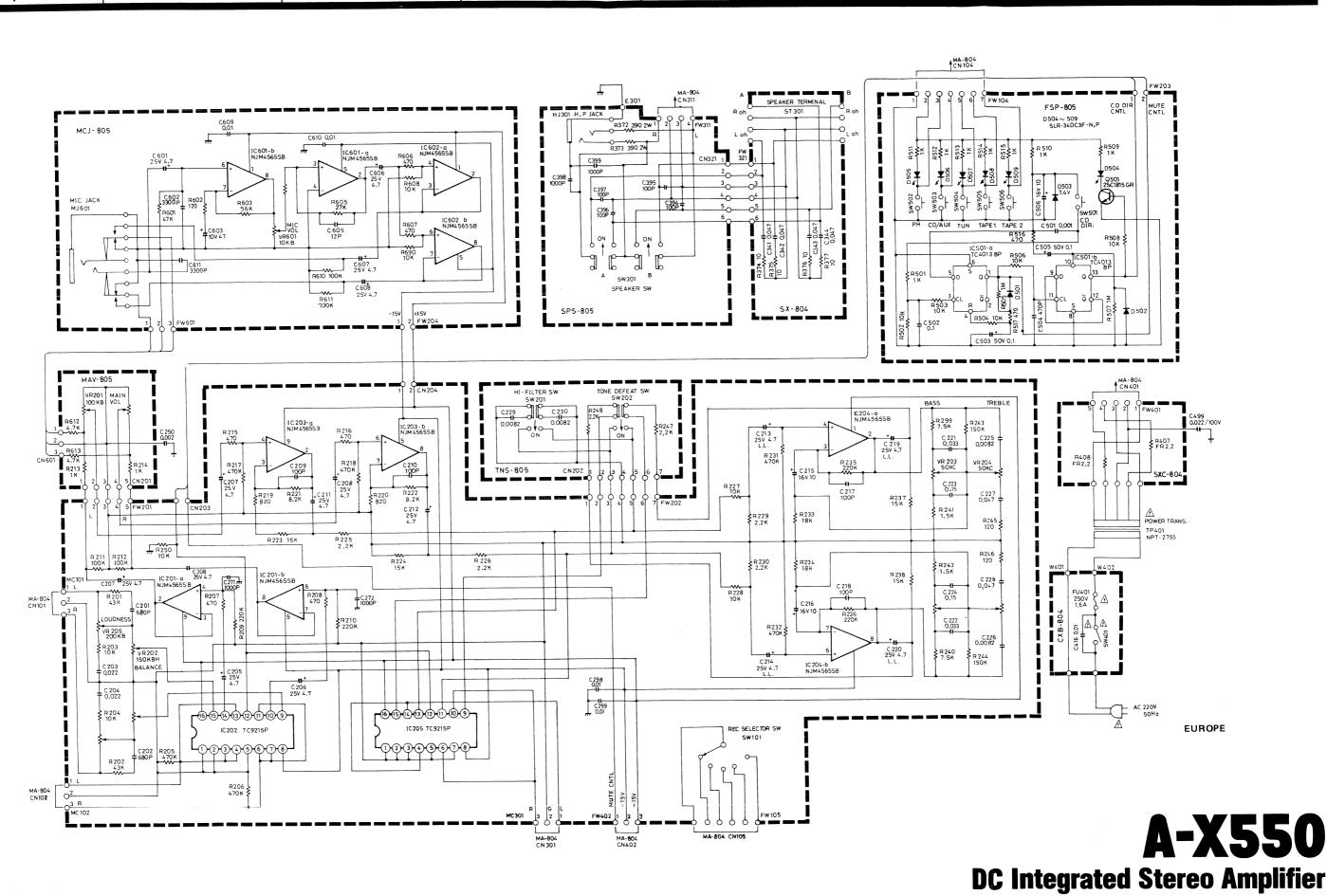


AS SAME AS LEFT

R135 47K

CXB 807 R201 ≨ FU401 P EUROPE C 299 C 298 R246 1. All resistors are 1/6 watt ±5% unless marked otherwise Resistor valuse are in ohms (K=1000 ohms M 1000K ohms) P=picofarads CZ24 0.15 R244 1.5K 3. Each D C Voitage shows the nominal value in volts no input signal. parts recomment by the manufacturer. C 210 820F TVT-806-1 A-X400

DC Integrated Stereo Amplifier



1st Issue; January 1990

CN101 FUNC OUT G +15V PH CD TU T1 T2 CN104

MA-804 CN105

INSTRUCTIONS FOR SERVICE PERSONNEL BEFORE RETURNING APPLIANCE TO THE CUSTOMER, MAKE LEAKAGE-CURRENT OR RESISTANCE MEASUREMENTS TO DETERMINE THAT EXPOSED PARTS ARE ACCEPTABLY INSULATED FROM THE SUPPLY CIRCUIT.

DC Integrated Stereo Amplifier

CANADA

1st Issue; January 1990